SIMATIC PANEL
DAYCOUNTER
0.0 ton
DAMEN DREDGING Total counter EQUIPMENT

## DAMEN PRODUCTION CALCULATION UNIT

## GENERAL

In order to show the <u>material</u> production (instead of a <u>mixture</u> production), thus sand, mud or silt, as it occurs in situ (sea/river/pit bottom, reclamation area, etc.), a **Production Calculation Unit (PCU)** has been developed.

**MIXTURE** production (material with the transport water) is normally given by **counters** using the flow and density signals directly connected to these counters, without any calculation or correction.

**MATERIAL** production instead of the mentioned <u>mixture</u> production can be calculated, when the (average) specific gravity (s.g.) of the material is known and entered via the touch screen in the system. In situations, where the s.g. in situ is indistinct, the **TDS (Tons Dry Material)** are calculated and displayed. In this case the

theoretical s.g. of 2.65 t/m<sup>3</sup> for SiO<sub>2</sub> is applied. The production is displayed on the screen, by 2 counters: a day or shift counter, which can be reset and a total counter. The

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production can be given in tons or m<sup>3</sup>.

DAMEN DREDGING EQUIPMENT

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